

ABSTRACT

A method for filling with liquid a hydraulic apparatus (1), with a circuit (4), comprising an air bleed orifice (5) allowing the apparatus and the circuit to be bled manually. The conventional feed screw in the bleed orifice (5) is replaced with a solid set screw (9). For filling, enough vacuum is pulled in the apparatus (1) and the circuit (4) by drawing air through a withdrawing orifice (R), and the apparatus is filled with liquid from the withdrawing orifice.